













# Nipple Systems for Breeders & Pullets

PLASSON provides a full range of nipple systems for breeders and pullets, allowing you to choose the nipple and flow rate tailor made to your poultry needs.

#### Superbly suited to hot climates

PLASSON'S watering systems are customized to meet the demands of any climatic condition, with special expertise in excessively hot climates.

### Standing the test of time

PLASSON'S superior nipple systems are specially designed and produced of the highest quality materials to withstand the ravages of active breeders and pullets for many years.

## Every nipple, quality tried and tested

PLASSON is known worldwide as a leader in quality systems. Every nipple leaving PLASSON'S manufacturing facility undergoes quality testing using specially developed computerized testing systems. PLASSON'S investment in advanced R&D, trained staff, and the use of the highest quality materials are your promise for optimum performance.







## Double Sealing - Only two moving parts General Guidelines for Breeders

The PLASSON Breeder Nipple has a double sealing mechanism which consists of only 2 moving parts. This simplicity contributes to the proven successful leak proof operation.





PLASSON'S Nipple	No. of birds/nipple
Brown, Dark Gray with Tray	8-10 Breeders-Female
Dark Gray with Tray	5-6 Breeders-Male

General Guidelines for Pullets, Pullets Evolving to Breeders

Violet, Dark Blue with/	8-10 Pullets /
without Tray	Breeders-Female

The above are general guidelines only. Specific types of nipples and number of birds per nipple should be determined according to the structure and conditions of the poultry house, climate conditions, ventilation and the type and weight of the birds. For optimal results, please consult with a PLASSON expert.



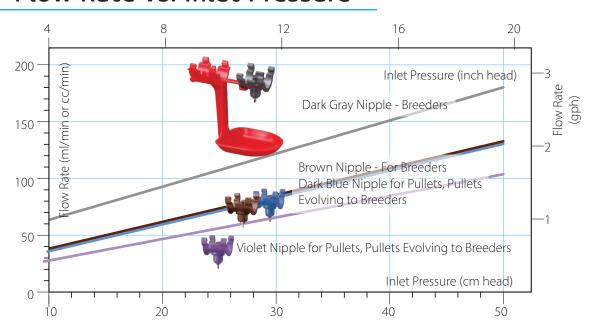
#### Structural simplicity means ultimate reliability

One integrated system consisting of only 3 parts.

This integrated system provides performance that is both reliable and maintenance free.



# Flow Rate vs. Inlet Pressure



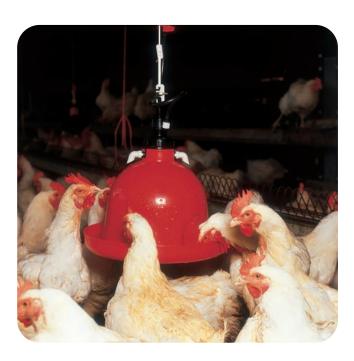
#### Bell Drinkers for Breeders

PLASSON makes the world's most reliable poultry drinkers - the "standard of the industry". For more than 50 years, no competitive drinker has been able to match PLASSON'S features and benefits.

The PLASSON breeder drinkers are made of a rugged high-impact plastic, formulated to withstand the ravages of the active breeder house for many years.

The unique feature of PLASSON breeder drinkers is the ballast bottle, which acts independently of the bell and eliminates wear on the valve mechanism.

PLASSON drinkers are supported by a worldwide network of authorized distributors who provide expert installation, full service, and a complete line of PLASSON products and original spare parts.





- 1. Approximately 10-12 PLASSON breeder drinkers are needed per 1000 adult birds. (In hot climates, 12-14 drinkers per 1000).
- 2. For optimum efficiency, the working pressure is as follows: Breeder Drinker 0.4-0.6 bar (6-8 psi). Compact Breeder Drinker 0.4-0.8 bar (6-12 psi).
- 3. The pressure can be regulated by means of a pressure regulator or via a head tank.
- 4. The ballast bottle should be completely filled with water up to the water level line. In frost prone areas, add antifreeze to the water.
- 5. Adjust drinkers to the proper drinking height, always keeping the drinker lip a little higher than the bird's back.
- 6. Keep water level in the bell trough as low as possible.



## Installation requirements

- 1. If water is supplied from the main pipeline, incoming pressure to the header kit should be 1.5 bar (22psi), max. 2.7 bar (40psi). If water is supplied from a header tank, the header tank should be at least 4 m (13 ft.) above floor level.
- 2. A 130 micron or 120 mesh filter cartridge or better must be installed before the header kit.
- 3. For lines with more than 10cm (4") of fall or slope, be sure to install the header kit on the high end of the line and allow the water to flow downward. Maximum permitted drop of line without using PLASSON Slope Regulator: 10 cm (4").
- 4. Maximum length of line 80m (260ft.).
- 5. Always use the long connecting piece (2209015) for the aluminum profile.
- 6. In breeder houses and pullet houses, shocker wire must be installed. In such cases, the aluminum profile must be grounded. (4 suspension clips per section).
- 7. The PLASSON nipple drinker System is supported by a winching system. The maximum distance between drops is 3m (10ft.)
- 8. Before operating the system, at the start of each new flock and after medication, the system must be flushed thoroughly with high pressure, one line at a time (for details see PLASSON Guide to Cleaning Water Lines).



#### Notes:

If wet litter develops around the drinker, check the following:

- Is the water pressure too high?
- Is the water level in the bell trough too high?
- Are the drinkers raised high enough?

# Nipple System

## **Nipples**

#### Nipples for Breeders

Breeder Nipple Dark Gray 2205061



Breeder Nipple Brown 2205012



#### Nipples for Pullets, Pullets Evolving to Breeders

Dark Blue Nipple for Pullets 2205280\*



Violet Nipple for Pullets 2205282\*



#### Threaded Nipples for Breeders & Layers

Threaded Breeder Nipple Dark Gray 2205362



#### Threaded Nipples for Pullets Evolving to Breeders & Layers

Threaded Nipple Dark Blue 2205360

Breeder Tray

2205521



Threaded Nipple Violet 2205354



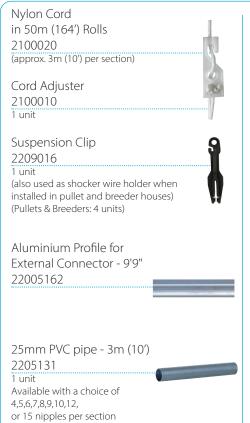




#### **Pressure Management Systems**



#### List of Parts per 3m section





**External Connector** for 25mm PVC Pipe 2205035



1/4" Stainless Steel Bolts x 10mm (3/8") 2209017 2 units

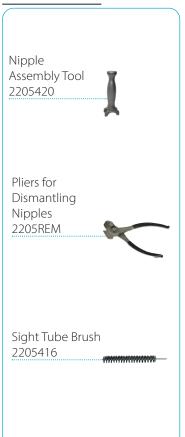


1/4" Stainless Steel Nut 2209018

2 units

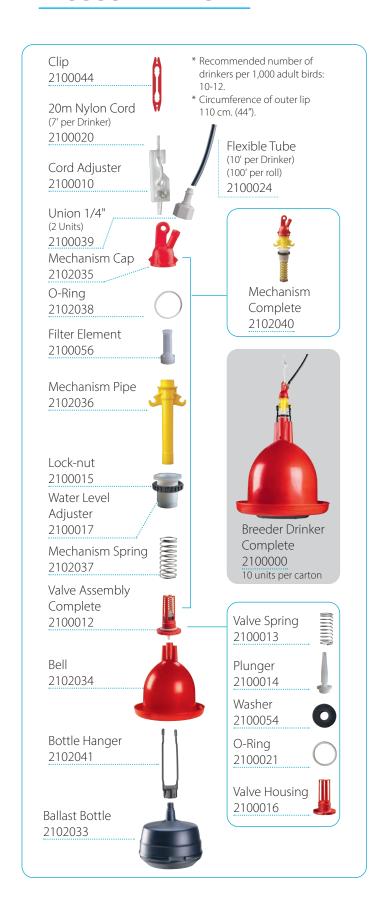


#### Accessories



## Breeder Drinker















# Global Presence - Local Commitment





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